

## Twice the Flow and Recirculation Rate With Next Generation PTFE Membrane Filter Cartridges

Mega-Pure PTFE membrane filter cartridges provide unsurpassed flow rate capability. Parker's PTFE membrane cartridge outperforms all competitive cartridges of the same rating at a ratio of 2 to 1 or greater, thus reducing the number of cartridges and housings required. PTFE membrane filter cartridges are a low-cost alternative to all fluoropolymer cartridges. The Mega-Pure PTFE Membrane Series of filter cartridges meets or exceeds requirements for the filtration of UHP liquids used in the fabrication of state-of-the-art microelectronic devices.

The Mega-Pure PTFE Membrane Series is available in 0.05µm, 0.1µm, 0.2µm, 0.45µm and 1µm pore sizes.

### **Applications**

#### UHP Chemicals

- |                |                 |                 |
|----------------|-----------------|-----------------|
| ■ Acids        | ■ Developers    | ■ Process Gases |
| ■ Solvents     | ■ Strippers     | & Compressed    |
| ■ Photoresists | ■ Recirculation | Air             |
| ■ Tank Vents   | ■ Wet-Etch      | ■ Polymer       |
| ■ Etchants     | Systems         | Filtration      |
| ■ Alkalines    | ■ Rinse Baths   |                 |



### **Features and Benefits**

#### Superior PTFE Membrane Yields

##### Maximum Filtration Results

- High flow rates and reduced pressure drops for improved filtration efficiency.
- Rinsed to 18 megohm-cm resistivity with UHP water.
- Large, high-purity filtration area for maximum yields.
- Non-fiber releasing.
- Narrow pore size distribution ensures the ultimate in retention and flow rate.
- Available prewetted for immediate use in process.

#### Parker's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable *in situ*.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121° Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

### **Process Filtration Division**



# Mega-Pure Membrane Series

## Specifications

### Materials of Construction:

- Membrane: hydrophobic PTFE
- Membrane Support/Drainage: polypropylene
- Structural Components: polypropylene
- O-Ring Material: various
- Sealing Method: thermal welding

### Dimensions:

- Diameter: 2.7 in (6.8 cm)
- Lengths: 10-40 in (25-102 cm)

### Surface Area (10 in cartridge):

- Minimum 7.5 ft<sup>2</sup> (0.7 m<sup>2</sup>)

### Integrity Test:

- Bubble Point (100% IPA):  
 0.05µm ≥ 50 psig (3.4 bar)  
 0.1µm ≥ 24 psig (1.7 bar)  
 0.2µm ≥ 16 psig (1.1 bar)  
 0.45µm ≥ 6 psig (0.4 bar)  
 1µm ≥ 3 psig (0.2 bar)

### Recommended Operating Conditions:

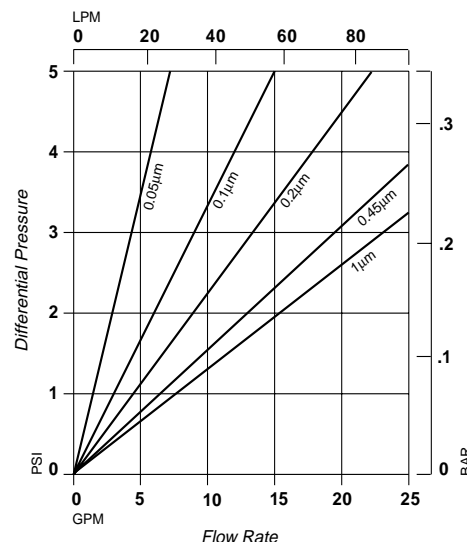
- Maximum Temperature: 176°F (80°C) @ 30 ΔP (2.1 bar)
- Maximum Differential Pressure:  
 Forward:  
 70 psi (4.8 bar) @ 77°F (25°C)  
 30 psi (2.1 bar) @ 176°F (80°C)  
 Reverse:  
 50 psi (3.4 bar) @ 77°F (25°C)

### Sterilization/Sanitization Methods:

- Hydrogen Peroxide
- Sodium Hydroxide
- IPA (70%)
- 180°F (82°C) Water

### PTFE Cartridges:

Flow rate vs. ΔP for a 1 cps liquid @ 73°F (23°C)\*\*



### Flow Factors:

Pore Size (µm)	GPM/ 1 PSID	LPM/ 1 Bar	PSID/ 1 GPM	Bar/ 1 LPM
0.05	1.5	82	0.67	0.012
0.1	3.0	164	0.33	0.006
0.2	4.5	247	0.22	0.004
0.45	6.5	356	0.15	0.003
1	7.5	411	0.13	0.002

## Ordering Information

<b>PF</b>	<b>F</b>	<b>B</b>	<b>10</b>	<b>E</b>	<b>TC</b>	<b>E</b>	<b>W</b>
Cartridge Code	Pore Size (µm)	Diameter (in)	Length (in)	O-Ring Material	End Cap Configuration	Grade	Special Preparation
PF = PTFE	D = 0.05 S = 0.1 F = 0.2 R = 0.45 Q = 1	B = 2.7	10 = 10 20 = 20 30 = 30 40 = 40	B = Buna N D = CR 570 E = EPR S = Silicone T = PFA/Viton* V = Viton* X = No O-Ring	SC = 2-226/Flat SF = 2-226/Fin TC = 2-222/Flat TF = 2-222/Fin HH = DOE (Gaskets) AC = 020/Flat (Gelman) PP = 119/119 (Ametek and Parker LT Polymeric Housings)	E = Electronics	W = Prewetted With Ozonated UHP Water

\* Trademark of E. I. du Pont de Nemours & Co.

\*\* Consult Process Filtration Division for gas flow data.

## Process Filtration Division

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